



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
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Canada

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D5522-041
Job Sheet 175208



Part No: D5522-041

Job Qty: 2 ea

Part Name: Oil Drain Valve Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/29/18

Job Tracking No:

Due Date: 4/12/18

Created By: Linda Lacelle

Type: Stock

Description:

Note: D5522 REV.C IPP rev:A RQ 17.04.12 Verified by: DD IPP REV:B 17.05.12 AS PER DWG REV.A DD
VERF:JFS IPP REV:C 17.09.19 AS PER DWG REV.C DD VERF:JFS IPP REV:D 17.11.17 MODIFY
PROCESS AND BOM AS PER INTUITIVE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		4/11/18	0.00	0.00	Start Up Small Fab-4		
140	Small Fab	2 pcs		4/12/18	0.00	2.37	Small Fab-4		
150	QC	2 pcs		4/12/18	0.00	0.00	QC5		
160	Packaging	2 pcs		4/12/18	0.00	0.00	Packaging3-2		
170	QC21-SA	2 Ea		4/12/18	0.00	0.00	QC21		

Part Op 140 - ***BEFORE ASSEMBLY VERIFY IF THE PART IS CLEAN INSIDE*** ***Assemble D5522-041 as per Dwg D5522, Descriptions: note 8-9-10,11,12.*** 1- INSTALL D5527-1 AS PER DWG WITH PERMATEX THREAD SEALANT TORQUE AS PER DWG NOTE 8. BATCH: M137935 VERIFY TORQUE BY: SP *****BEFORE INSTALLING AN814-4J PLUG AND D5530-1 FITTING REMOVE ORINGS (SCRAP THEM) AND REPLACE THEM WITH M83248/1-012 PACKING***** 2- INSTALL AN814-4J PLUG, D5370-1 AND D5530-1 FITTING AS PER DWG WITH OIL LUB 2380. TORQUE AS PER DWG NOTE 9. 2380 BATCH: M138072 VERIFY TORQUE BY: SP 3- LOCKWIRE AS PER DWG, SEE NOTE 10. 4- ATTACH VALVE CAP WITH LANDYARD AS PER DWG NOTE 11. (PICK CBL460 AND CBL1240)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN814-4JL	Plug	2 Ea (1 ea)	90-Start up Operation	5051104 1x 5060693 1x
CBL-1240	Cable	2 ft (1 ea)	90-Start up Operation	5037713
CBL-460	Loop Sleeve	8 Ea (4 ea)	90-Start up Operation	5047302
D5522-1	Oil Drain Valve Mount	2 Ea (1 ea)	90-Start up Operation	5041299
D5527-1	Oil Drain Valve	4 Ea (2 ea)	90-Start up Operation	5066742
D5530-1	37° Flared Tube Fitting	2 Ea (1 ea)	90-Start up Operation	5051117
D5532-041	Valve Cap Assembly	4 Ea (2 ea)	90-Start up Operation	5063977
M83248/1-012	Packing	4 Ea (2 ea)	90-Start up Operation	5054257
AS3208-06	Packing	2 Ea (1 ea)	90-Start up Operation	5046905
D5370-1	Fitting	2 Ea (1 ea)	90-Start up Operation	5054259

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN814-4JL	2	13	0
	AS3208-06	2	96	0
	CBL-1240	2	431	0
	CBL-460	8	347	0
	D5370-1	2	28	0
	D5522-1	2	6	0
	D5527-1	4	4	0
	D5530-1	2	12	0
	D5532-041	4	11	0
	M83248/1-012	4	88	0
Part Specifications				
Specifications could not be found.				

Plex 3/29/18 9:15 AM dart.lacelle.linda



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Container No: S068242



Part: D5522 - 041

Job No: 175208

Serial No/Batch: S068242

Revision: C

Inspector:

Date: 05/03/18